

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A1	New part.	3/3/2023	T. Karagias

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	015-10102 rB	receiver	1
2	015-10104 rA	bolt stop	1
3	015-10106 rA	ejector	1
4	015-10108 rA	bolt stop, ejector pin	2
5	015-10110 rA	spring bolt stop	1
6	015-10112 rA	fire control hanger Rem 700	1
7	015-10114 rA	screw SHCS M3.5-0.6 x 8mm lg McMaster-Carr 91290A381	1
8	015-10116 rA	lock washer M3.5 McMaster-Carr 97985A211	1
9	015-10118 rA	set screw M5 x 8 McMaster-Carr PN 91217A165	1
10	015-10120 rA	fire control pin	2
11	015-10200 rA	bolt shroud	1
12	015-10202 rA	bolt	1
13	015-10204 rB	bolt head	1
14	015-10206 rA	cocking piece	1
15	015-10208 rA	striker	1
16	015-10210-080 rA	spring striker 80N	1
17	015-10212 rA	bolt handle pivoting	1
18	015-10214 rA	bolt knob	1
19	015-10216 rA	bolt head pin	1
20	015-10218 rA	extractor	1
21	015-10222 rA	spring extractor	1
22	015-10220 rA	2.5mm ball McMaster-Carr PN 1598K22	1
23	015-10226 rA	bolt shroud locking pin	1
24	015-10224 rA	spring bolt shroud Century Spring PN 70054	1
25	015-10230 rA	bolt handle bushing	1
26	015-10228 rA	spring bolt handle	1
27	015-10232 rA	bolt handle non-pivoting	1

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 Created: Monday, April 3, 2023 1:51:28 PM
Unless otherwise specified:
 Deburr completely 0.5mm max edge break
 ASME Y14.5-2009, ANSI/ASME B46.1-1985, AWS D1.1 shall apply.
 3rd Ang Proj Units of Measure millimeters
 Global Bilat Tol: N/A
 All part surfaces shall lie within the global bilateral profile of surface tolerance zone for which the respective basic surface is established by the corresponding surface of the CAD model.
 Max Surf Rough (Ra): N/A µm
 Sheet 1 of 1 Engineer T. Karagias
 Material: N/A
 Material Specification: N/A
 Heat Treatment: N/A
 Surface Treatment: N/A
 Drawing File Name: 015-00000 rA exploded view
 Part File Name: 015-00000 rA exploded view
 Part Description: M15 bolt action assy - Coup De Grâce
 Vendor: N/A
 Vendor Part Number: N/A

